



Dart Aerospace Ltd.
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646.3001

Job Sheet 187487



Part No: 646.3001

Job Qty: 5 pcs

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 1/22/19 *March 15*

Created By: Jesse White

Type: Stock *SOLD*

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	5 pcs	1/22/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S169567



Part: 646.3001

Job No: 187487

Serial No/Batch: S169567

Revision:

Inspector:

Exp Date:

Instructions:

Date: 04/04/19

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 36	
120	Small Fab - 2 - B4B	5 pcs	1/22/19	0.00 5.49	Small Fab - 1 - B4B	DAS
					Small Fab - 2 - B4B	58
					Small Fab - 3 - B4B	9-89
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
130	QC 5	5 pcs	1/22/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	DAS
					QC 5 - 50	40
					QC 5 - 30	9-89
140	Packaging 3-1 - Stock - B4B	5 pcs	1/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	CC1023
					Packaging 3 - 28 - B4B	APR 27 2019
					Packaging 3 - 29 - B4B	

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				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	5 pcs	1/22/19	0.00 0.00	QC 21 - SA - 21	APR 23 2019
				QC 21 - SA - 70	

Part Op 110 - Pick Kit
 Descriptions: 120 - Small Fab

130 - QC5- Inspect part completeness to step on W/O - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE 598: 5142190 exp. date: 10/2020

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152226
646.3011	RH Half	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	510754842.5152043x3
646.3012	Lower Guide	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5148181
646.3013	Blade	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5141603
646.3014	Blade	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5141668
646.3015	Blade	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136629
MS21042L08	Nut	95 Ea (19 ea)	110-Packaging 1 - Pick Kit	5157102
MS27039-08-19	Screw	95 Ea (19 ea)	110-Packaging 1 - Pick Kit	5158309
NAS1149FN832P	Washer	190 Ea (38 ea)	110-Packaging 1 - Pick Kit	5134702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3010	5	15	0
	646.3011	5	31	0
	646.3012	5	28	0
	646.3013	5	40	0
	646.3014	5	43	0
	646.3015	5	59	0
	MS21042L08	95	1,993	0
	MS27039-08-19	95	1,270	0
	NAS1149FN832P	190	2,476	0

Part Specifications

Specifications could not be found.

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